

Make-up and Protect – Mousse-to-Powder Foundation “Hot Chocolate”

Color Cosmetics

Ref: CC/3650/EU

Product Name	INCI Name	%W/W	Supplier
A		100.00	
Myritol 331	Cocoglycerides	4.00	www.personal-care.basf.com
Polypon AB	C12-15 Alkyl Benzoate	4.00	www.polygon.ch
Parsol EHS	Ethylhexyl Salicylate	5.00	www.dsm.com
Tinosorb S	Bis-Ethylhexyloxyphenol Methoxyphenyl Triazine	3.00	www.personal-care.basf.com
Uvinul T 150	Ethylhexyl Triazone	3.00	www.personal-care.basf.com
Uvinul A plus Granulat	Diethylamino Hydroxybenzoyl Hexyl Benzoate	2.00	www.personal-care.basf.com
B			
Isododecane	Isododecane	13.80	www.ineos.com
Dow Corning 9041 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	33.00	www.dowcorning.com
Goldmann Ti White A L	Titanium Dioxide CI 77891 (and) Hydrogenated Lecithin	2.85	www.gold-mann.de
Goldmann Fe Yellow L	Iron Oxides CI 77492 (and) Hydrogenated Lecithin	4.30	www.gold-mann.de
Goldmann Fe Red L	Iron Oxides CI 77491 (and) Hydrogenated Lecithin	2.85	www.gold-mann.de
Goldmann Fe Black L	Iron Oxides CI 77499 (and) Hydrogenated Lecithin	2.00	www.gold-mann.de
C			
LIGNOBASE Cool BE25	Betula Pendula Wood Extract	1.00	www.eckart.net
SYNCRYSTAL Spring Gold	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	2.00	www.eckart.net
Dowsil 9701 Cosmetic Powder	Dimethicone/ Vinyl Dimethicone Crosspolymer and Silica	16.00	www.dowcorning.com
D			
Lait de Coco	Fragrance	0.20	www.bell-europe.com
Neofect PEH	Phenoxyethanol, Ethylhexylglycerin	1.00	www.jandekker.com

Procedure:

1. Combine phase A and heat to 75°C while stirring
2. Cool down phase A when transparent
3. Add phase B to A and stir with very high shear
4. Premix phase C and add to phase AB while stirring
5. Add phase D to ABC
6. Pour into an appropriate container

- ⇒ LIGNOBASE Cool BE25 boosts the SPF of the UV-filter and prevents from white residues on skin caused by mineral UV-filters due to its brown color. Furthermore, it provides a high antioxidant property and do not need further stabilizing ingredients.
- ⇒ SYNCRYSTAL Spring Gold in combination with the iron oxides combines coverage and golden glow for dark skin.



Stability:

Stable for at least 1 month at 50°C.

Customer Support

ECKART GmbH
info.eckart@altana.com

ECKART America Corporation
info.eckart.cosmetics@altana.com

ECKART Asia Limited
info.eckart.asia@altana.com

This document does not constitute a legally binding obligation of Eckart. While the information contained herein and our technical advice – whether verbal, in writing or by way of trials – are given in good faith, it is provided for your guidance only. We recommend testing our products as to their suitability for your envisaged purpose prior to use. Furthermore, you are responsible for observing all laws and regulations relevant to any products mentioned herein and the products' application. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose, are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.

Date: 11.02.2025
Revision : 11.02.2025

Make-up and Enjoy – Loose Powder Mattifying Foundation - "Neutral Biscuit" Color Cosmetic

Ref: CC/3651/EU

Product Name	INCI Name	%W/W	Supplier
A			
SYNAFIL S115	Synthetic Fluorphlogopite	68.25	www.eckart.net
ECOFIL B110	Hydroxybutyric Acid/Hydroxypentanoic Acid Copolymer	4.00	www.eckart.net
SYNCRYSTAL Silver	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	1.00	www.eckart.net
SYNCRYSTAL Soft Autumn Gold	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	0.20	www.eckart.net
Zinc Stearate	Zinc Stearate	4.00	
Goldmann Ti White R AO	CI 77891 / persea gratissima (avocado) oil / Hydrogenated vegetable oil / Tocopherol	10.00	www.gold-mann.de
Goldmann Fe Yellow AO	CI 77492 / persea gratissima (avocado) oil / Hydrogenated vegetable oil / Tocopherol	3.50	www.gold-mann.de
Goldmann Fe Red AO	CI 77491 / persea gratissima (avocado) oil / Hydrogenated vegetable oil / Tocopherol	1.30	www.gold-mann.de
Goldmann Fe Black AO	CI 77499 / persea gratissima (avocado) oil / Hydrogenated vegetable oil / Tocopherol	0.85	www.gold-mann.de
B			
Water	Aqua	5.00	
Gatuline Radiance	Propanediol (and) Evodia Rutaecarpa Fruit Extract	1.00	www.gattefosse.com
Glycerin	Glycerin	0.40	
Euxyl K 830	Phenoxyethanol, Ethylhexylglycerin* (and) Octenidine HCl	0.50	www.ashland.com

Procedure:

1. Combine phase A and blend very well without too much shearing
2. Add phase B and mix again very well

- ⇒ SYNCRYSTAL Silver and Soft Autumn Gold give the formulation a subtle glow and vital appearance
- ⇒ SYNAFIL S115 provides a very smooth sensory experience. Its translucency supports perfect adaption to every skin color
- ⇒ ECOFIL B110 works as a mattifying agent and is sebum absorbing

Stability:

Stable for at least 6 months at RT and 40°C.
Stable for at least 1 month at 50°C.



Customer Support

ECKART GmbH
info.eckart@altana.com

ECKART America Corporation
info.eckart.cosmetics@altana.com

ECKART Asia Limited
info.eckart.asia@altana.com

This document does not constitute a legally binding obligation of Eckart. While the information contained herein and our technical advice – whether verbal, in writing or by way of trials – are given in good faith, it is provided for your guidance only. We recommend testing our products as to their suitability for your envisaged purpose prior to use. Furthermore, you are responsible for observing all laws and regulations relevant to any products mentioned herein and the products' application. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose, are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.

Date: 01.02.2025
Revision : 01.02.2025

Make-up and Glow – Foundation Stick “Olive Caramel”

Ref: CC/3652/EU

Color Cosmetics

Product Name	INCI Name	%W/W	Supplier
A			
		100.00	
Trivent OC-G	Tricaprylin	33.24	www.alzointernational.com
TIXOGEL-CCT	Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	7.00	www.byk.com
Eutanol G	Octyldodecanol	5.00	www.personal-care.basf.com
Belsil DM 5	Dimethicone	7.00	www.wacker.com
TeCero-Wax 1030 K	Microcrystalline Wax	9.00	www.wax-tromm.de
Lipex Shea	Butyrospermum Parkii Butter	6.00	www.aak.com
Nomcort SG	Glyceryl Tribehenate/Isostearate/Eicosandiote	8.00	www.nisshin-oillio.com
DUB VCI 10	Isodecyl Neopentanoate	4.00	www.stearinerie-dubois.com
Lexgard O	Caprylyl Glycol	1.00	www.inolex.com
B			
Goldmann Ti White A L	Titanium Dioxide CI 77891 (and) Hydrogenated Lecithin	4.25	www.gold-mann.de
Goldmann Fe Yellow L	Iron Oxides CI 77492 (and) Hydrogenated Lecithin	1.30	www.gold-mann.de
Goldmann Fe Red L	Iron Oxides CI 77491 (and) Hydrogenated Lecithin	0.20	www.gold-mann.de
Goldmann Fe Black L	Iron Oxides CI 77499 (and) Hydrogenated Lecithin	0.16	www.gold-mann.de
C			
LIGNOBASE Warm WS25	Lignin/Cellulose	1.00	www.eckart.net
SYNCRYSTAL Supernova Gold	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	3.00	www.eckart.net
SYNCRYSTAL Green	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	1.00	www.eckart.net
SYNCRYSTAL Platinum	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	0.75	www.eckart.net
SYNAFIL S1050	Synthetic Fluorphlogopite	8.00	www.eckart.net
D			
Silky Skin New	Fragrance	0.10	www.bell-europe.com

Procedure:

1. Combine phase A and heat to 75°C while stirring
2. Cool down phase A when transparent
3. Add phase B to A and stir with very high shear
4. Premix phase C and add to phase



- ⇒ LIGNOBASE Warm WS25 provides a high antioxidant property and do not need further stabilizing ingredients. Furthermore, it supports the foundation color with its warm brown undertone.
- ⇒ SYNCRYSTAL Supernova Gold in combination with the iron oxides combines coverage and golden glow.
- ⇒ SYNCRYSTAL Green correct red skin and provides light shimmer effects.
- ⇒ SYNCRYSTAL Platinum flatters the olive skin tone with its graphite bulk color for ashy effects.
- ⇒ SYNAFIL S1050 gives a velvety skin feel as well as an transparent gloss effect.

Stability:

Stable for at least 1 month at 50°C.

Customer Support

ECKART GmbH
info.eckart@altana.com

ECKART America Corporation
info.eckart.cosmetics@altana.com

ECKART Asia Limited
info.eckart.asia@altana.com

This document does not constitute a legally binding obligation of Eckart. While the information contained herein and our technical advice – whether verbal, in writing or by way of trials – are given in good faith, it is provided for your guidance only. We recommend testing our products as to their suitability for your envisaged purpose prior to use. Furthermore, you are responsible for observing all laws and regulations relevant to any products mentioned herein and the products' application. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose, are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.

Date: 11.02.2025
Revision : 11.02.2025

Make-up and Correct – Liquid Foundation – “Cool Milkshake”

Color Cosmetics

Ref: CC/3653/EU

Product Name	INCI Name	%W/W	Supplier
A			
Abil EM-90	Cetyl PEG/PPG-10/1 Dimethicone	2.50	www.evonik.com
Hydriol PGI	Polyglycerin-4-isostearat	2.00	www.hydriol.com
MOD	Octyldodecyl Myristate	5.00	www.gattefosse.com
Labrafac CC	Caprylic/Capric Triglyceride	4.00	www.gattefosse.com
LexFeel WOW A	Triheptanoin (and) C13-16 Isoparaffin	13.50	www.inolex.com
Goldmann Ti White A L	CI 77891 (Anatas) / hydrogenated lecithin	2.96	www.gold-mann.de
Goldmann Fe Yellow L	CI 77492 / hydrogenated lecithin	0.03	www.gold-mann.de
Goldmann Fe Red L	CI 77491 / hydrogenated lecithin	0.01	www.gold-mann.de
RHEOBYK 7590 PC	Trihydroxystearin	1.00	www.byk.com
B			
Water	Aqua	56.70	
Glycerin 85%	Glycerin	2.00	www.wagnerlanolin.de
Magnesium Sulphate	Magnesium Suphate	2.00	
C			
SYNAFIL S115	Synthetic Fluorphlogopite	2.00	www.eckart.net
SYNCRYSTAL Blue	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	2.50	www.eckart.net
SYNCRYSTAL Red	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	2.50	www.eckart.net
Tocomix L50-IP	Tocopherol (and) Helianthus Annuus Seed Oil	0.30	www.jandekker.com
Neofect PEH	Phenoxyethanol, Ethylhexylglycerin	1.00	www.jandekker.com

Procedure:

1. Disperse phase A at high shear
2. Heat phase A to 60/65°C
3. Add phase B slowly to phase A
4. Cool down to 40°C and stir until homogeneous
5. Add phase C step by step
6. Pour into an appropriate container

- ⇒ SYNAFIL S115 provides a soft finish.
 ⇒ SYNCRYSTAL Blue and SYNCRYSTAL Red in combination help to balance a yellowish undertone of the skin



Stability:

Stable for at least 1 month at 50°C.

Customer Support

ECKART GmbH
info.eckart@altana.com

ECKART Cosmetic Colors LLC
info.eckart.cosmetics@altana.com

ECKART Asia Limited
info.eckart.asia@altana.com

This document does not constitute a legally binding obligation of Eckart. While the information contained herein and our technical advice – whether verbal, in writing or by way of trials – are given in good faith, it is provided for your guidance only. We recommend testing our products as to their suitability for your envisaged purpose prior to use. Furthermore, you are responsible for observing all laws and regulations relevant to any products mentioned herein and the products' application. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose, are made regarding any products mentioned herein and data or information set forth, or that such products, data or information may be used without infringing intellectual property rights of third parties.

Date: 01.02.2025
Revision : 01.02.2025

A member of  ALTANA